



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5362-1

Job Sheet 179334



Part No: D5362-1

Job Qty: 50 ea

DAS
21
9-89

Part Name: Vinyl Cap, Black



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/16/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 16.03.28 AS PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs		8/31/18	0.00	0.00	Purchasing		18.06.21
110	Packaging	50 pcs		8/31/18	0.00	0.00	Packaging2		18.06.21
120	QC	50 pcs		8/31/18	0.00	0.00	QC6		38
130	Packaging	50 pcs		8/31/18	0.00	0.00	Packaging3-2	54/58	JUN 27 2018
140	QC21-SA	50 Ea		8/31/18	0.00	0.00	QC21		DAS 13 9-89

Part Op 100 - Issue P/O: 410236 Description: Vinyl Cap Supplier P/N: 9753K13

JUN 18 2018

DAS 21 JUN 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9753K13	Cap	50 Ea (1 ea)	100-Purchasing	

Job Allocations

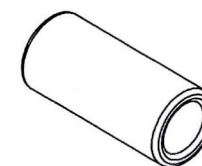
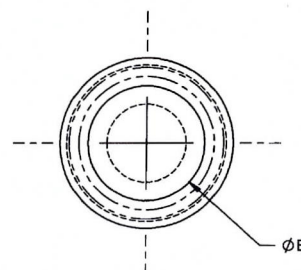
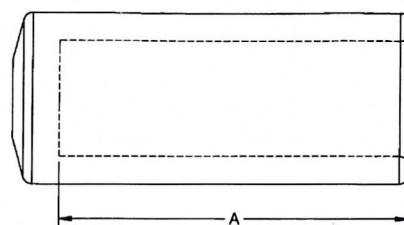
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	9753K13	50	0	0

Part Specifications

Specifications could not be found.

[illegible]

SPECIFICATION CONTROL DRAWING



D5362-X VINYL CAP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 179334 MWS

18-06-18

DART P/N	SUPPLIER	SUPPLIER P/N	A	B	MATERIAL	DUROMETER	WEIGHT
D5362-1	McMASTER-CARR	9753K13	0.75	0.25	VINYL, BLACK	75A	<0.01 LBS

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE

RELEASED
2016-03-23
2016-03-23

A		NEW ISSUE		DB	15.10.29	
REV.		DESCRIPTION			BY	DATE
DESIGN		DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN		VS				
CHECKED		ML	DRAWING NO.		REV. A	
MFG. APPR.		JLM	D5362		SHEET 1 OF 1	
APPROVED		WM	TITLE		SCALE	
DE APPR.		DS	VINYL CAP		NTS	
DATE		15.10.29		COPYRIGHT © 2015 BY DART AEROSPACE LTD		
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APPROVED

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					



McMASTER-CARR®

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO040236

Order Placed By
Chantal Lavoie

McMaster-Carr Number
5167294-02

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06/19/2018

Line	Product	Ordered	Shipped
1	4053K751 Vibration-Resistant Pressure Gauge with 304 Stainless Steel Case, 1/4 NPT Male Bottom Connection, 2-1/2" Dial, 0 to 300 PSI	15 Each	✓ 15
2	92356A247 18-8 Stainless Steel Square-Neck Carriage Bolt, 10-24 Thread Size, 1" Long, Packs of 50	1 Pack	✓ 1
3	9753K13 Flexible Vinyl Push-on Round Caps for 3/16"-1/4" OD, 3/4" Inside Height, Packs of 100	1 Pack	✓ 1
4	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	8 Each	✓ 8
5	20715A69 Dial Plunger-Style Variance Indicator with 0" to 1" Measuring Range	14 Each	✓ 14

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JAS
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9-28